



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3644-1

Job Sheet 185972



Part No: D3644-1

Job Qty: 6 ea

Part Name: Shim



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/29/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 07-07-20 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs		11/29/18	0.00	0.17	Waterjet - Flow		SL 18/11/18
110	QC	6 pcs		11/29/18	0.00	0.00	QC2 Waterjet-2		SL 18/11/18
120	QC	6 pcs		11/29/18	0.00	0.00	QC8-3		38
130	HandFinish	6 pcs		11/29/18	0.00	0.10	HandFinish1		D.R 18/11/18
140	QC	6 pcs		11/29/18	0.00	0.00	QC7-2		NOV 15 2018 68
150	Packaging	6 pcs		11/29/18	0.00	0.00	Packaging3	\$1047	NOV 19 2018 9-89
160	QC21-SA	6 Ea		11/29/18	0.00	0.00	QC21		NOV 19 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation
M2024T3S.050	2024-T3 .050 Sheet	.9984 sf (.1664 ea)	100-Waterjet - Flow - 1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M2024T3S.050	1	39	0

Part Specifications

Specifications could not be found.

Plex 11/7/18 1:33 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Part No. _____		Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
		Scrap ☐	Machine ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
				Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
N				Composite ☐	Supplier ☐		
Date : _____						MRB (QSI042) Approval	
						Disposition	
						Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
DART AEROSPACE Container No: S127032 Part: D3644 - 1 Job No: 185972 Serial No/Batch: S127032 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's DATE: 11/12/18							
Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

